## **EM433 Computer-Aided Manufacturing**

## Laboratory Exercise 2 – Detail Drawings, Dimensions and Tolerancing

**Objective**: The objective of this lab exercise is to learn how to generate detail drawings with dimensions and tolerances.

## Instructions:

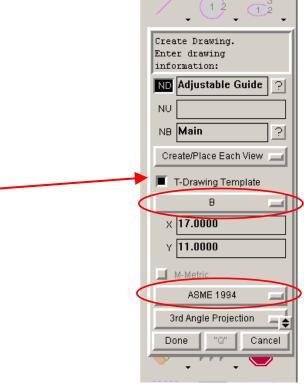
- 1. Start I-DEAS in Master Modeler, open an new model file, call it Lab2\_m01xxxx where m01xxxx is your alpha code
- 2. In the icon panel, select *Help...Help Library...*, *Tutorials*
- 3. When Internet Explorer starts, a list of available tutorials will be shown, under *Drafting*, select *Associative Drawings*. A new page will open. Follow the tutorial instructions to complete the first three lessons on this page:
  - 1. Create Associative Drawings
  - 2. View Creation Options
  - 3. Adding Section, Detail and Auxiliary Views

4. Close the model file from the tutorial and open the model file from Lab 1. Get the Adjustable Guide onto the workbench. Switch to the *Master Drafting* task if you are not already there.

5. Create a four view drawing of the Adjustable Guide. Select a B-size drawing and *ASME 1994* as the drawing standard when creating

Make sure you check the *Drawing Template* box.

the drawing.



6. Make sure that each of your views is lined up with the adjacent views. If you need to adjust your view positions to line them up properly, follow this procedure.

Click the cursor inside the front view to make it active. It should have a dashed border.

Move the front view where you would like it by using the *Move View* icon . (3rd col., 2nd row) Drag the view into the desired location. The adjacent views are probably not lined up so you need to get them into position.

Click in the top view to make it active. Select the *View Origin* icon [In the stack, 3rd. col, 1st row). Drag the axes in the top view to line up the top view with the y-axis in the front view. A small circle line will appear on the origin in the front view when the axes are aligned. You may have to drag the view down over the front view to help I-DEAS find the axis. Once it sees it, you can continue to drag the view into position above the front view.

Repeat this procedure to align the right side view with the front view.

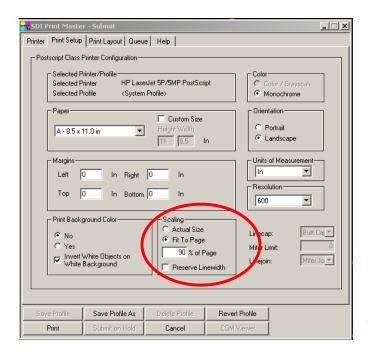
7. All dimensions must fit within the borders of a view. You probably have to resize the view borders to create space for the dimensions. Use the *View Borders* icon. (3rd. col., 1st row stack) icon to resize the border for each view so that you have room to add the dimensions.

Make a view active by clicking in it, select the icon and then click and drag the cursor to define the new borders. Repeat for each of the views. It is OK, even desireable, to have the borders overlap each other. This gives you more freedom to place the dimensions.

7.	Modif	y the drawing appearance by selecting the View Properties icon	I-DEAS Icons  File Options Help
			Design
	twice, pick Except Main, then pick and set Precise Hidden,		Master Drafting
		ck (if checked) Key Driving Dims, and Annotation/Doc Dims,	
	then D	one as shown here.	
			-A-, -
			37 <sup>8</sup> / <sub>41+</sub> 41+
(If you pick an icon twice, you can easily apply the following action to all			
views simultaneously)		/ (1) (1)	
		37	Create View.
		<b>&gt;&gt;&gt;</b>	Change Processing Options:
Click the <i>Update</i> icon (center of bottom group) to reprocess the changes.		Precise Hidden	
		■ HL-HLP Processing	
0	A 1 1 1:		☐ KD-Key/Driving Dims
8.	Add dimensions to the drawing following the recommended practices in the handout on Dimensioning and Tolerancing (see EM477 Course		AN-Annotation/DocDim
	Notes)	S .	RG None
		Add centerlines to all features needing them. Pick the	WF None Hidden Displayed
	a.	rad centerinies to air reactives needing them. Thek the	Tan Edge Defining
		Centerlines icon (top group, middle column, 3rd row).  Then select any arcs or circles that need centerlines defined.	AD-Advanced Process
		You may have to switch from Front View to Side View in the cent	er panel to
		draw centerlines for circular features that are viewed from the side	e
			378/4
	b.	Use <i>Dynamic Dimensioning</i> (middle group, left column, 1st row)	to
		add dimensions to locate and size each feature.	
		_0	
	c	Use Leader (top group, middle column, 2nd row) to add n	otes that
	•	require a leader.	
		1	
		Use <i>Notes</i> (top group, left column, 2nd row) to add tolera	_
	d.	Use <i>Notes</i> (top group, left column, 2nd row)	nces to the
		title block, a title and fill in other information such as Drawn by, l	Date, etc.
8.	Pick th	ne View Visibility icon <b>twice</b> (in stack, 3rd col. 1st row), selec	ct All Views,
	and hide the view borders and view names, then Done. (You don't want these to		
	appear on the printed copy of the drawing. They are useful when placing dimensions		

to help you identify which view is the working view and show the limits of the area where you can place a dimension.)

9. Print out a copy of your completed drawing using the *File...Print* command to print from the file. On the Print Setup tab in the Scaling section, check the button *Fit to page* and set it to 90%



- 10. You may get a message, "Image exceeds the printable page size." You can ignore that.
- 11. Save your work. Switch to Master Modeler, put away the Adjustable Guide and get out the Bearing Guide.
- 12. Create a two view drawing of the Bearing Guide. The views should be a Top View (looking down on the three holes) and a full section view thru all three holes so that you can see the interior of the bore on the part and use object lines to dimension the interior details.
- 13. Dimension the drawing, add titles, etc. Print out a copy of the drawing.
- 14. Turn both completed drawings in .

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